

Work Order ID 98853 -1

98853

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March-27-13 8:12:18 AM

Item ID: D212-580-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: LED Pulse Light

Start Date: 3/27/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/28/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9596	A
IIN-D212-580-2	C

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD212-580-043/ DSI 9538 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2

13-04-03 JB

Work Order ID 98853

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March-27-13 8:12:18 AM

Item ID: D212-580-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: LED Pulse Light
 Start Date: 3/27/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/28/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00		DAS 16 3/27/13					
130 *130* Packaging Packaging	Pick Kit Memo Identify and pack for shipping as per PPPD212-580-043/ DSI 9538 Location: _____ PPP rev: _____	0.00 0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

SHIO

DAS
06
3-28

13-4-22 13

MS 13-04-22
MS 13-04-22

Picklist Print

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD verf:EC

SPLU

8

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDS0W LED Light		Purchased	No			110	Each	9.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST523		9							
				122041		9							
D4078-1 Clamp Half		Manufactured	No			110	Each	7.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		7							
				85197		2							
				94431		5							
D4079-1 Clamp Half, Attachment		Manufactured	No			110	Each	15.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		15							
				85198		1							
				94399		14							
D4081-1 Bushing		Manufactured	No			110	Each	11.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		11							
				75670		1							
				98835		10							

122041

122041
122041
122041

13/7/22

94431

94399

13-04-03

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00

Required Qty: 2.00

MS26574-3
Circuit Breaker

Purchased No

110 Each 5.0000

121760 2 JB

Location

Loc Qty

Loc Code

ST305

5

121760

5

MS22073-3
Circuit Breaker

Purchased No

110 Each 4.0000

121760 2 JB

Location

Loc Qty

Loc Code

ST323

4

121760

4

MS24524-21
Switch (On-Off-On)

Purchased No

110 Each 15.0000

121760 2 JB

Location

Loc Qty

Loc Code

ST323

15

121976

15

1210/2405-2A
Pulse Light Module

Purchased No

110 Each 11.0000

121976 2 JB

Location

Loc Qty

Loc Code

ST520

11

121941

5

122462

6

206486-2
Connector, Socket (J1000)

Purchased No

110 Each 12.0000

121941 2 JB

Location

Loc Qty

Loc Code

ST394

12

120652

4

122005

8

206485-1
Connector, Plug (J1000)

Purchased No

110 Each 4.0000

120652 2 JB 1304-03

Location

Loc Qty

Loc Code

ST394

4

121817

4

121817

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00

Required Qty: 2.00

S 206458-1 Feed-thru, Receptacle (J2/J3)	Purchased	No	110	Each	6.0000	122005	2	✓ JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST394		6				
			122005		6				
S 206460-1 Connector, Plug (P2)	Purchased	No	110	Each	8.0000	122010	2	✓ JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST394		8				
			122010		8				
S 205838-1 Connector, Plug (P3)	Purchased	No	110	Each	7.0000	125011	2	✓ JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST394		7				
			125011		7				
S M39029/64-369 Contacts, Pins (J1000)	Purchased	No	110	Each	30.0000	124976	20	✓ JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST393		20				
			124976		20				
			ST511		10				
			121817		10				
S M39029/63-368 Contacts, Sockets (P1000)	Purchased	No	110	Each	45.0000	121358	30	60 ✓ JB	13-04-03
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST393		44				
			124976		44				
			ST511		1				
			121358		1				
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST393		44				
			124976		44				
			ST511		1				
			121358		1				

Picklist Print

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00 *SPV*

Required Qty: 2.00

1-206062-4
Connector Backshell

Purchased No

110 Each 20.0000

34 *M125216* *8*

Location

Loc Qty

Loc Code

ST393

20

122005

20

122005

AN4-7A
Bolt

Purchased No

110 Each 583.0000

2 *4* *120*

Location

Loc Qty

Loc Code

ST357

1

122416

1

ST515

182

124092

182

ST517

400

124858

400

124092

AN3-7A
Bolt

Purchased No

110 Each 122.0000

4 *8* *13-04-03*

Location

Loc Qty

Loc Code

ST351

122

123837

18

124221

4

124805

100

123837

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00

Required Qty: 2.00

5 NAS1149D0463J

Washer

Purchased No

110 Each 9,841.0000

8

Location

Loc Qty

Loc Code

FP001

31

122441

31

ST294

9810

124198

660

124778

9150

124778

5 NAS1149D0363J

Washer

Purchased No

110 Each 4,896.0000

16

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

4895

122378

75

124392

4820

124392

5 AN525-832R10

Screw

Purchased No

110 Each 36.0000

8

Location

Loc Qty

Loc Code

ST345

36

119510

36

119510

5 MS21042L08

Nut

Purchased No

110 Each 3,894.0000

8

Location

Loc Qty

Loc Code

ST315

3894

122141

3

122452

9

122814

500

123900

3382

123900

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Work Order ID: 98853

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149DN816J
Washer

Purchased No

110 Each 422.0000

16

Location

Loc Qty

Loc Code

ST293

422

116712

79

122027

343

Purchased No

110 Each 58.0000

8

Location

Loc Qty

Loc Code

ST288

58

122151

58

Purchased No

110 Each 26.0000

8

Location

Loc Qty

Loc Code

ST314

26

124859

20

1582

6

Purchased No

110 Each 158.0000

16

Location

Loc Qty

Loc Code

ST293

158

121444

158

Manufactured No

110 Each 13.0000

2

Location

Loc Qty

Loc Code

ST106

3

75671

3

ST107

10

95214

10

MS21042L04
Nut

Purchased No

110 Each 26.0000

8

NAS1149DN432J
Washer

Purchased No

110 Each 158.0000

16

D4377-1
Placard

Manufactured No

110 Each 13.0000

2

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7.0 PARTS LIST

*Ref.
on
5/3/04/22*

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
1	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
2	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D

Date: 12.06.13

Work Order ID 98853

March-27-13 8:12:18 AM

98853

Page 1

Item ID: D212-580-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: LED Pulse Light

Stop ***NS2***

Start Date: 3/27/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/28/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9596

A

IIN-D212-580-2

C

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD212-580-043/ DSI 9538 CHG001

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

ML5 13-04-04

2